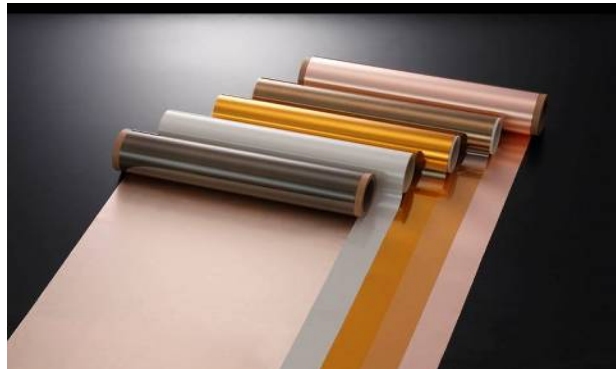


**Panasonic**

## Panasonic “Felios (R-F777)” performance

**FELIOS**



**Oct. 2017**

**Panasonic Corporation**  
Electronic Materials Business Division  
Circuit Board Materials Division  
Product Development Group

Your Company Only

# 1. Properties

Your Company Only

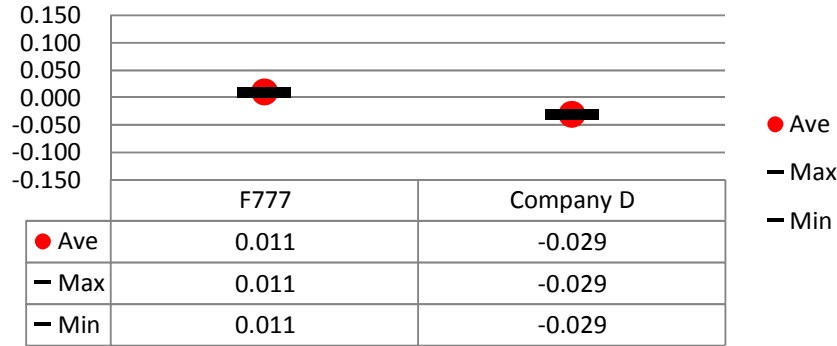
Laminate Property	IPC TM-650 (* or other)	R-F777 (RA 18-50-18)	Company D (RA 18-50-18)	
Adhesion to Cu (Peel Strength) As fabricated, N/mm (lb/in)	Method 2.4.9	One side	1.83	0.79
		Another side	1.51	1.95
Adhesion to Cu (Peel Strength) After solder, N/mm (lb/in)	Method 2.4.9	One side	1.86	1.09
		Another side	1.45	2.17
Solder Float at 315° C (600° F)	Method 2.4.13	Pass, >120sec.	Pass, >120sec.	
Solder Float at 260° C (500° F)	C-96/40/90	Pass, >120sec.	Pass, >120sec.	
Dimensional Stability	Method 2.2.4	Another page		
Dielectric Thickness Tolerance, %	Method 4.6.2	±10	±10	
UL Flammability Rating	*UL-94	V-0	V-0	
Dielectric Constant, 1 MHz (A)	Method 2.5.5.3	3.2	3.3	
Dielectric Constant, 1 MHz (D-24/23)		3.2	3.3	
Dissipation Factor, 1 MHz (A)		0.002	0.002	
Dissipation Factor, 1 MHz (D-24/23)		0.002	0.002	
Dielectric Strength, kV/mil	Method 2.5.6.1	5	6-7	
Volume Resistivity, ohm-cm	Method 2.5.17.1	2E+16	E17	
Surface Resistance, ohms	Method 2.5.17.1	5E+16	>E16	
Water Absorption, %	Method 2.6.2	1.8	0.9	
Tensile Strength, MPa (kpsi)	Method 2.4.19	527	345	
Elongation, %	Method 2.4.19	86	50	
Propagation Tear Strength, g	Method 2.4.17.1	22.4	20.4	
Glass Transition (T <sub>g</sub> ), C	—	>340	220	
Modulus, kpsi	—	7.4	4.8	

\*The data above show actual values and are not guaranteed.

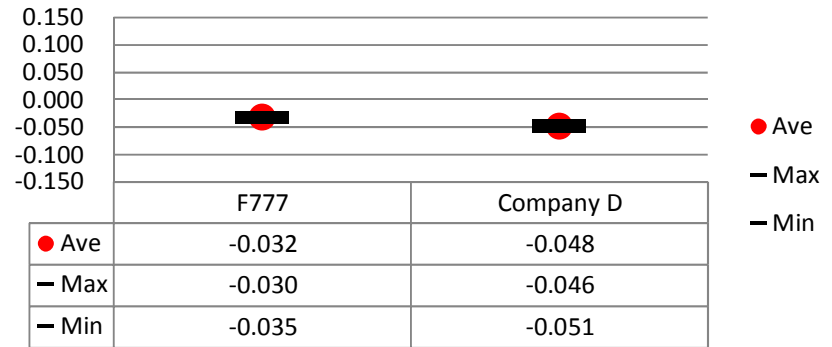
# 3. Dimensional stability

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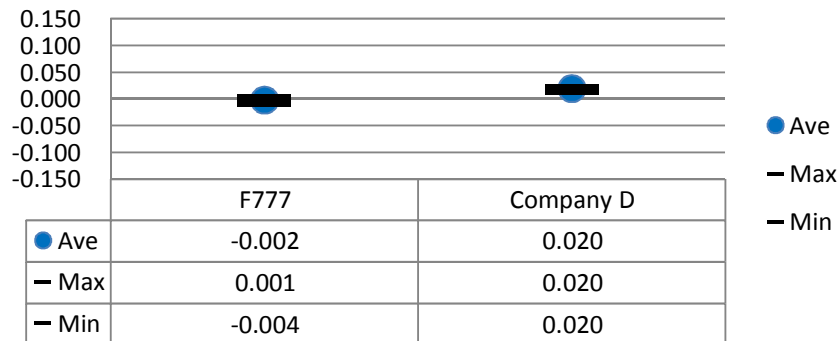
### After etching MD



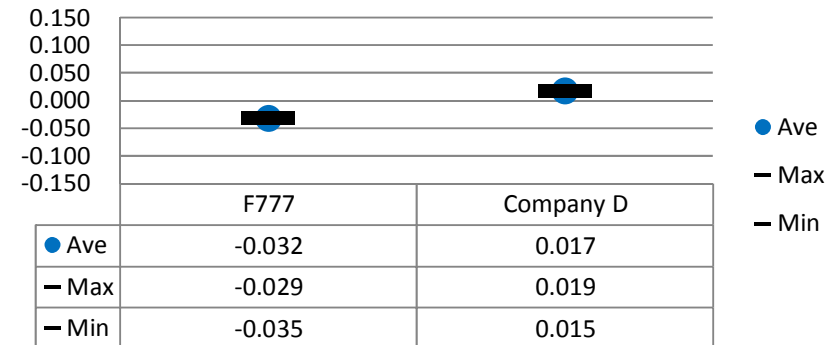
### After aging MD



### After etching TD



### After aging TD

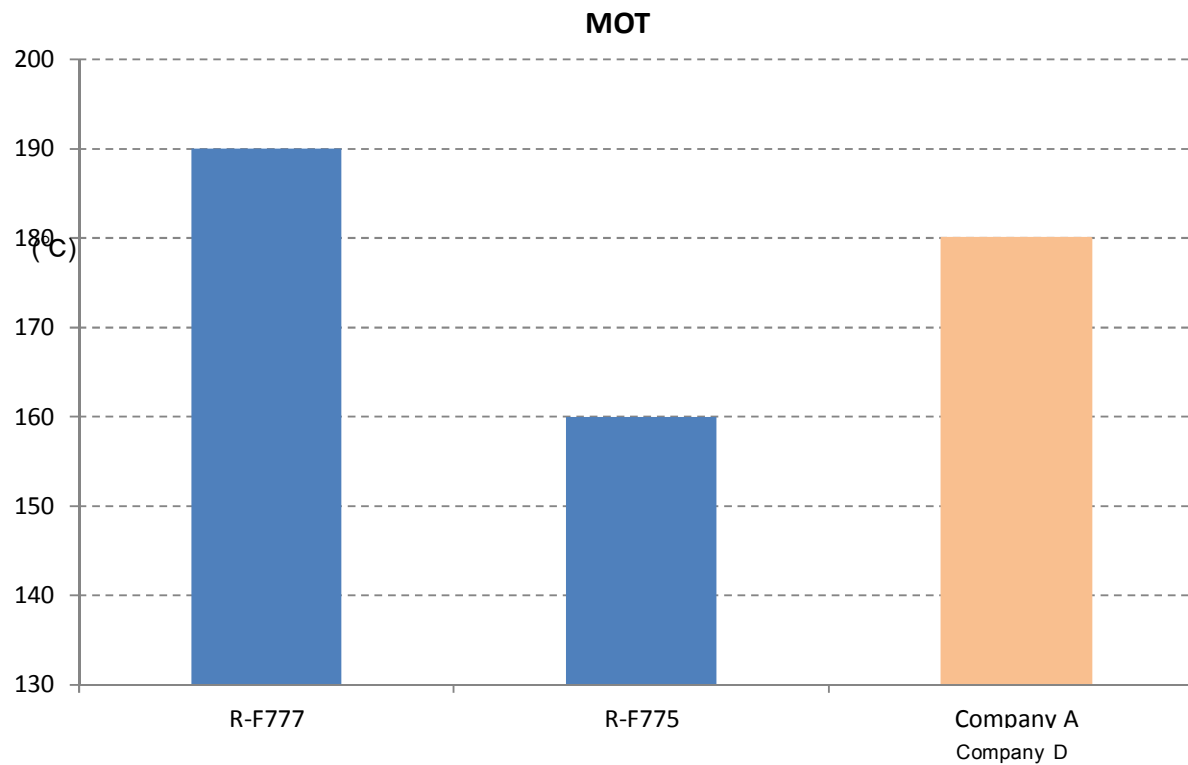


\*The data above show actual values and are not guaranteed.

## ■ UL Qualified

·file No : E81336

## ■ Maximum operating temperature



\*The data above show actual values and are not guaranteed.

## High heat resistance type : R-F777

	2um (with carrier)	6um 1/6 oz	9um 1/4 oz	12um 1/3 oz	18um 1/2 oz	35um 1 oz	70um 2 oz
12.5um (1/2mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
20um (4/5mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
25um (1mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
50um (2mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
75um (3mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
100um (4mil)	-	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA	ED / RA
125um (5mil)	-	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2
150um (6mil)	-	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2	ED*2 / RA*2

R-F777

: Sheet type is under development

\* 2 : Over 125μ is under development

\*The data above show actual values and are not guaranteed.